

## ACMEKLIN-1415XL

### A HIGH PERFORMANCE VERSATILE ZIRCON COATING FOR STEEL AND FERROUS FOUNDRIES

#### INTRODUCTION:

**ACMEKLIN-1415XL** is a Zircon based coating in ready for use consistency. While it is specially designed for flow / flood coating application of moulds and cores, it can be used for brush, spray and dip application in steel / ferrous foundries.

#### PROPERTIES

1	Colour	Vilot
2	Appearance	Liquid
3	Baume	75 $\pm$ 5 deg.
4	Sp. Gravity	1.9 $\pm$ 0.05

#### APPLICATION DETAILS:

- Remix ACMEKLIN-1415XL to homogenize the contents
- If required coating to be diluted with available spirit solvent to suit application consistency
- Flash off the coating for drying purpose

#### ADVANTAGES:

- Ensures uniform coating thickness due to its excellent flow ability
- Offers ease of mixing and application due to superior suspension properties
- Gives improved casting surface finish thereby reducing fettling time and cost leading to improved productivity
- Reduces gas defects due to low gas content in the coating

**STANDARD PACKING:** Available in 30 kg poly bucket

#### STORAGE:

- Store in a cool, dry and preferably well ventilated place
- Lids to be replaced tightly to prevent loss due to evaporation

**SHELF LIFE:** Six months

**PRECAUTIONS:** Use gloves and nose masks to avoid continuous skin contact and inhalation of the vapors emanating from the coating

**Manufactured by:**

**ACME FOUNDRY FLUX CO.**

(An ISO 9001-2015 Certified Company)

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