

ACMEDIP-755

**A WATER BASED READY FOR USE COATING FOR DIP AND SPRAY
APPLICATION on all types of cores used in iron foundries**

INTRODUCTION:

ACMEDIP-755 is water based general purpose coating with mixed refractory silicious fillers and Graphite in it and can be used for cores using dip and spray methods for application in Iron foundries.

PROPERTIES

1	Colour	Dark Brown
2	Appearance	Creamy Liquid
3	Baume	>90 deg.
4	Sp. Gravity	1.50 – 1.60
5	Settling rate when 15 \pm 1 Sec	1 hr. NIL
	With B4 cup 40-45 Be.	24 hrs. 3% max.
6	Shelf life	120 days

APPLICATION DETAILS:

- Transfer the coating into the dip tank after its thorough cleaning
- Adjust the viscosity to the desired level by gradual addition of water with continuous stirring.
- Dip the cores and allow them to rest on treys. Spray cores with coating where dipping is not possible.
- Dry the coated cores in an oven

ADVANTAGES

- Easy preparation of coatings.
- High productivity due to low preparation period and fast deposition of the coating.
- Ensure consistent coating performances due to thorough mixing of the ingredients at the time of manufacture.
- Low fettling costs due to good casting finish

STANDARD PACKING: Available in 30 Kg. Poly buckets

Manufactured by:

ACME FOUNDRY FLUX CO.

(An ISO 9001-2000 Certified Company)

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