

PRODUCT DATA SHEET

ACMEKLIN-1415

A HIGH PERFORMANCE VERSATILE ZIRCON COATING FOR STEEL AND FERROUS FOUNDRIES

INTRODUCTION:

ACMEKLIN-1415 is a Zircon based coating in ready for use consistency. While it is specially designed for flow / flood coating application of moulds and cores, it can be used for brush, spray and dip application in steel / ferrous foundries.

PROPERTIES

1	Colour	Purple
2	Appearance	Creamy Liquid
3	Baume	70 <u>+</u> 5
4	B4 cup test	15 <u>+</u> 2 Sec

APPLICATION DETAILS:

- Remix ACMEKLIN-1415 to homogenize the contents
- If required coating to be diluted with available spirit solvent to suit application consistency
- Flash off the coating for drying purpose

ADVANTAGES:

- Ensures uniform coating thickness due to its excellent flow ability
- Offers ease of mixing and application due to superior suspension properties
- Gives improved casting surface finish thereby reducing fettling time and cost leading to improved productivity
- Reduces gas defects due to low gas content in the coating

STANDARD PACKING: Available in 30 kg poly bucket

STORAGE:

- Store in a cool, dry and preferably well ventilated place
- Lids to be replaced tightly to prevent loss due to evaporation

SHELF LIFE: Six months

PRECAUTIONS: Use gloves and nose masks to avoid continuous skin contact and inhalation of the vapors emanating from the coating

Manufactured by: ACME FOUNDRY FLUX CO.

(An ISO 9001-2015 Certified Company)

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