

PRODUCT DATA SHEET ACMEKLIN-2264

A SUPERIOR READY FOR USE ALUMINA COATING FOR STEEL AND IRON FOUNDRIES

INTRODUCTION:

ACMEKLIN-2264 is a Alumina based coating in ready for use consistency. It can be used for brush, spray, dip application and can be extended for flow / flood applications in light steel and iron foundries.

PROPERTIES

1	Colour	White
2	Appearance	Liquid
3	Baume	55 <u>+</u> 5
4	B4 cup test	17 <u>+</u> 1 Sec
5	Sp. Gravity	1.5 <u>+</u> 0.05

APPLICATION DETAILS:

- Remix ACMEKLIN-2264 to homogenize the contents
- If required coating to be diluted with available spirit solvent to suit application consistency
- Flash off the coating for drying purpose.

ADVANTAGES:

- Offers ease of mixing and application
- Ensures uniform coating thickness
- Gives improved casting finish thereby reducing fettling time and cost
- Reduces gas defects due to low gas content in the coating

STANDARD PACKING: Available in 30 kg poly bucket

STORAGE:

- Store in a cool, dry and preferably well ventilated place
- Lids to be replaced tightly to prevent loss due to evaporation

SHELF LIFE: Six months

PRECAUTIONS: Use gloves and nose masks to avoid continuous skin contact and inhalation of the vapors emanating from the coating

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